No: 000243

CHRISTEN INDUSTRIES, INC. 1048 SANTA ANA VALLEY ROAD

By: IC

Date: 12-14-81

Page: 1 of 1

HOLLISTER, CALIFORNIA 95023 TELEPHONE: (408) 637-7405

Send To: 915 CANOPY KIT

C-0002 CHRISTEN INDUSTRIES INC. U 1048 SANTA ANA VALLEY RD.

Subject: 31223-501 REAR HINGE

ASSEMBLY INSPECTION

HOLLISTER, CA 95023

There is a possibility that the 31223-501 rear hinge assembly supplied in your 915 Canopy Kit may have been manufactured incorrectly with the hinge bushing located at an incorrect distance from the bracket which mounts the coupling plate shafts.

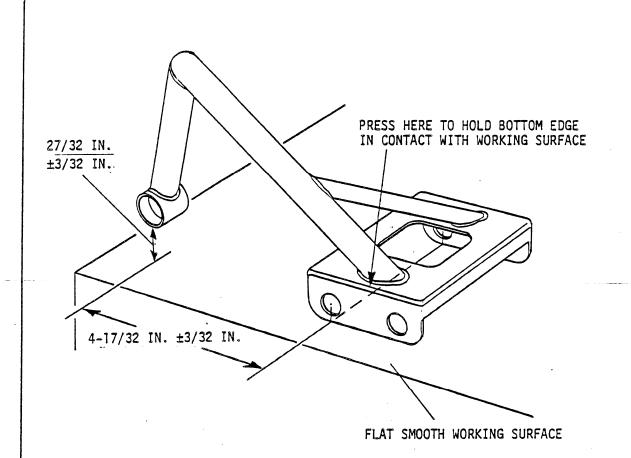
The enclosed Engineering Sketch X-90138 illustrates the nominal dimensions between the hinge bushing and the nearest hole in the bracket. When checking the measurement, it is important that the working surface is smooth and flat and that downward pressure is applied to the edge of the bracket on the side where the measurement is taken.

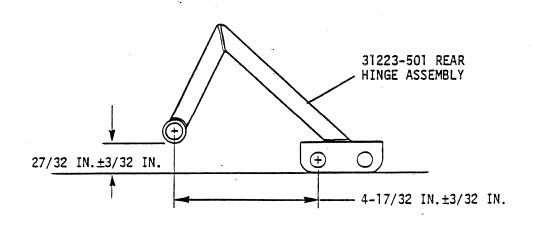
If the indicated measurement is not within the dimensional tolerance allowed, telephone the Christen factory collect to request a replacement part.

No action is required if the rear hinge assembly has been installed and  ${f fits}$ properly with the canopy frame and allows normal canopy opening and ejection operations.

## Enclosures:

1 ea Engineering Sketch X-90138





## SIDE VIEW

UNLESS OTHERWISE SPECIFIED:	NOTED			CHRISTEN TO CHRISTEN HOLLISTER, CALIFORMA	
TOLERANCES: FRAG. ± 1/64 DEC. XXX ± .005 ANGLES ± 0° 30° DIMENSIONS IN INCHES DO NOT SCALE DRAWING	NONE		ENGINEERING SKETCH		
	ORAWN BY	12-1-81	PROJECT EAGLE II AIRCRAFT	CANOPY REAR HINGE INSPECTION	מכ
	APPROVED BY	DATE	}	CODE NO. ISS	