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No: 000348

CHRISTEN INDUSTRIES, INC. 1048 SANTA ANA VALLEY ROAD

Bu: FLC

Date: 12-04-84

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HOLLISTER, CALIFORNIA 95023

TELEPHONE: (408) 637-7405

Send To: PRODUCTS 901

THRU 925

C \* MULTIPLE LETTER MAILING \*

Subject: ADDITION OF RUBBER

SEE FIRST LETTER FOR

FRICTION RINGS TO VENT ' VALVES ON THE EAGLE II

**AIRCRAFT** 

NAME AND ADDRESS.

The Eagle II aircraft features two fresh air vents in each cockpit. vents have ball-type butterfly valves to control the volume and direction of air entering the cockpit.

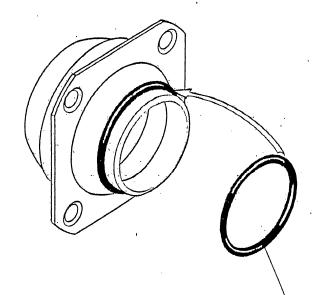
During flight: the air flowing along the sides of the fuselage in the area of the outside vent scoops is turbulent due to air disturbance from the propeller. This turbulent air causes the fuselage panels with the vent scoops to vibrate somewhat, sometimes causing the valves to creep closed or to wear in the area of the butterfly mechanism.

To stabilize the valve so that it is affected less by vibration, rubber friction rings have been added to the vent valves. The rings fit around the the rotating bezel of the valve, creating friction between the bezel and the valve body to prevent rotation of the bezel from vibration. The ring installation is illustrated in the attached Engineering Sketch X-70192.

The friction rings are now a standard part of the Eagle II aircraft 714 Fuselage Panels Kit. Rings may be ordered for retrofit to Eagle II aircraft currently flying or under construction as follows:

Orders should be placed in the usual way with payment by check, credit card, or UPS COD. Delivery is immediate from stock.

ENCLOSURE: ENGINEERING SKETCH X-90192



CHRISTEN 50004-123 O-RING (MS9021-123) — PLACED IN GROOVE BETWEEN ROTATING BEZEL AND VALVE BODY TO PREVENT MOVEMENT DUE TO VIBRATION.

UNLESS OTHERWISE SPECIFIED:	MATERIAL AND CONDITION. NOTED FINISH NONE			CHRISTEN*
TOLERANCES: FRAC.± 1/64 DEC. XXX± .005				CHRISTEN INDUSTRIES HOLLISTER, CALIFORNIA  ENGINEERING SKETCH
ANGLES± 0° 30'	DRAWN BY	DATE	PROJECT	TITLE
DIMENSIONS IN INCHES	- I. CLEDE	04-06-84	_ EAGLE II AIRCRAFT	BALL VALVE FRICTION RING
DO NOT SCALE DRAWING	APPROVED BY	DATE		PA X- 90192

CHRISTEN B-009