

No: 000322

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By: DB Date: 06-09-83 Page: 1 of 1

Send To: 909 FUEL SYSTEM KIT

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T NAME AND ADDRESS.

Subject: CHANGE OF FINISH ON
SOCKET HEAD CAP SCREWS IN
EAGLE II AIRCRAFT

Most screws used in Eagle II aircraft construction are of the AN or MS aircraft type. Exceptions to this are the socket head cap screws which are used in the 909 Fuel System Kit, the 915 Canopy Kit, and the 922 Fairings Kit. Socket head cap screws are normally used in tool and die work and they are finished with a black oxide coating which provides moderate corrosion resistance; however, if these screws are regularly exposed to moisture they will eventually show signs of corrosion in the form of a reddish-brown rust color.

To eliminate the possibility of corrosion, all socket head cap screws supplied with Eagle II construction kits in the future will be finished with a black cadmium coating which is highly corrosion resistant.

Following is the ordering information necessary for Eagle II builders who wish to replace the original socket head cap screws with the new type:

KIT	OLD PART	NEW PART	SIZE	HEAD	UNIT	QTY
909	50002-063	50893-003	10-32 X 5/8	STANDARD	EA	3
915	50002-053	50893-002	10-24 X 5/8	STANDARD	EA	4
915	50672-032	50893-006	10-32 X 1/2	BUTTON	EA	17
915	50672-033	50893-007	10-32 X 5/8	BUTTON	EA	11
915	50672-034	50893-008	10-32 X 3/4	BUTTON	EA	3
915	50672-044	50893-009	1/4-28 X 1/2	BUTTON	EA	7
915	50843-003	50893-010	10-24 X 3/4	SHOULDER	EA	1
922	50413-001	50893-005	8-32 X 7/16	FLAT	EA	14

ENCLOSURES: NONE